

Date: Wednesday, 4/19/2006 10:05:16 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : D206-628-023

Job Number : 26734

Estimate Number : 10804

P.O. Number : N/A

This Issue : 4/19/2006

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Type : N/A

Previous Run : 00015

Part Number : Z_CUSTOM

Drawing Number : RTN 437

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 4/26/2006

Qty: 1 Um: Each

Written By : SEE COMMENTChecked & Approved By : LL LL LL LL

Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 437

2.0

D206628023

Heli-Access-Step LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Heli-Access-Step LH (B22342-old B#)

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

IDENTIFY WITH NEW B/N

Steps are scrap: destroy

Job. 4.24

①

4.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

INSPECTION LEVEL 21 2006/05/03 10005-0

Job Completion



Lw- 57162

B2844-15.70 2mcp B22593

D2844-31.70 1mcp B14087

D2731-10.00 320616 ymcp

D2731-20.00 320615 ymcp

ANY-13A M16527 ymcp

ANY-11A M17783 ymcp

ANY-10A M16323 ymcp

AN3-YA M14915 3mcp

AN9605010 M15875 3mcp

M5210424 M15929 12mcp

AN96050414 M15993 12mcp

SPLIT

PART AEROSPACE LTD		Work Order:	22342 A
Description: Float Step LH (206L/L1/L3/L4)		Part Number:	D206-628-023
Dwg:		Qty:	1 2
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																								
1	DC	Issue Travelers for: D206-628-023 Float Step LH D2842-041 Step Assembly LH Batch 22342 22342	HA	05.02.15	2																																																								
2	DC	Photocopy bluefile and create labels per PPP D206-628-023 CHG001 WK 10 HA	HA	05.03.11	1																																																								
3	ST	Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>4</td> <td>D2731-5</td> <td>Mounting Lug</td> <td>B20615</td> </tr> <tr> <td>4</td> <td>D2731-7</td> <td>Mounting Lug</td> <td>B20616</td> </tr> <tr> <td>1</td> <td>D2842-041</td> <td>Step Assembly LH</td> <td>B22342</td> </tr> <tr> <td>2</td> <td>D2844-1</td> <td>Arm</td> <td>B140861</td> </tr> <tr> <td>1</td> <td>D2844-3</td> <td>Arm</td> <td>B14087</td> </tr> <tr> <td>3</td> <td>AN3-4A</td> <td>Bolt</td> <td>m14915</td> </tr> <tr> <td>4</td> <td>AN4-11A</td> <td>Bolt</td> <td>m14783</td> </tr> <tr> <td>4</td> <td>AN4-12A</td> <td>Bolt</td> <td>m16323</td> </tr> <tr> <td>4</td> <td>AN4-13A</td> <td>Bolt</td> <td>m16527</td> </tr> <tr> <td>3</td> <td>AN960JD10</td> <td>Washer</td> <td>m16895</td> </tr> <tr> <td>12</td> <td>AN960JD416</td> <td>Washer</td> <td>m15993</td> </tr> <tr> <td>12</td> <td>MS21042L4</td> <td>Nut (or -4)</td> <td>m15924</td> </tr> <tr> <td>1</td> <td colspan="3">Copy of paperwork from step 2</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	4	D2731-5	Mounting Lug	B20615	4	D2731-7	Mounting Lug	B20616	1	D2842-041	Step Assembly LH	B22342	2	D2844-1	Arm	B140861	1	D2844-3	Arm	B14087	3	AN3-4A	Bolt	m14915	4	AN4-11A	Bolt	m14783	4	AN4-12A	Bolt	m16323	4	AN4-13A	Bolt	m16527	3	AN960JD10	Washer	m16895	12	AN960JD416	Washer	m15993	12	MS21042L4	Nut (or -4)	m15924	1	Copy of paperwork from step 2					
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4	QC4	Inspect Kit 100% for Completeness on the W/O	SP	05/04/28	1																																																								
5	PK	Identify and pack for shipping as per PPP D206-628-023 REV. E	CL	05/04/28	1																																																								
6	AC	Cost / part: <u>276.51</u> 221.55	SUC	05.04.29	1																																																								
7	DC	Close W/Order and Ensure Travellers Attached Inspect Level 21 Travellers: D206-628-023 D2842-041	HA	05.06.21	1																																																								

Rev	Date	Change	Revised By	Approved
A	99.05.05	New Issue	DM	
B	04.05.17	Reformat; Added D2842-041 as traveler	KJ/JLM	04.05.25

RELEASED
04.05.25

UNDER REVIEW

REFERENCE ONLY
05.02.16

AL
05/06/26